Methods of testing plastics —

Part 0: Introduction



 $ICS\ 83.080.01$



Committees responsible for this British Standard

The preparation of this British Standard was entrusted to PRI/21, Plastics test methods, upon which the following bodies were represented:

BEAMA Ltd

British Plastics Federation

British Society of Rheology

IEE — Institution of Electrical Engineers

Institute of Materials

National Physical Laboratory

Packaging and Industrial Films Assn.

RAPRA Technology Ltd

Royal Society of Chemistry

This British Standard was published under the authority of the Standards Policy and Strategy Committee on 28 April 2004

© BSI 28 April 2004

Amendments issued since publication

	Amd. No.	Date	Comments
The following BSI references			
relate to the work on this British Standard: Committee reference PRI/21			
Draft for comment 02/123547 DC			

ISBN 0 580 43591 1

Contents

	P	age
Com	mittees responsible Inside front co	
Fore	word	ii
1	Scope	1
2	Informative references	1
3	Content and usage of BS 2782	1
4	Units	1
5	Apparatus and reagents	1
6	Sampling	1
7	Number of test pieces	1
8	Preparation of test pieces	1
9	Direction of testing	2
10	Test report	2
11	Standard atmospheres for conditioning and testing	2
	ex A (informative) List of methods in BS 2782 published separately and ee of equivalence to international standards	3
	ex B (informative) Method 508A: Rate of burning, laboratory method elescent)	27
Bibli	ography	29
Figu	re B.1 — Specimen under test for rate of burning	28
	e A.1 — Methods in BS 2782 and corresponding international dards	4



 $^{\circ}$ BSI 28 April 2004

Foreword

This part of BS 2782 has been prepared by Technical Committee PRI/21 and is a new edition of BS 2782-0:1995, which is withdrawn.

BS 2782 formerly described almost all the test methods used by the plastics industry for determining the quality of its products. Currently, the majority of these test methods are identical with the methods standardized by Technical Committee ISO/TC 61, Plastics, and where this is so, they have taken the ISO number (designated BS ISO xxxx) or are dual numbered with the ISO and BS 2782 numbers. Additionally, many methods have been adopted as European Standards by CEN/TC 249, Plastics (designated BS EN ISO xxxx). As methods are revised, the policy is to discontinue dual numbering and to adopt the ISO number only. Some methods for which there is no ISO equivalent or where the British Standard differs from the ISO standard continue as methods within BS 2782.

It is intended that the appropriate test methods, however numbered, be specified in all British Standards for plastics materials and products.

Annex A lists the methods in numerical order of the original BS 2782 methods and shows the equivalent ISO standard when appropriate.

WARNING. The methods in BS 2782 do not necessarily detail all the precautions necessary to meet the requirements of the Health and Safety at Work etc. Act 1974. Attention should be paid to any appropriate safety precautions, and the methods should be operated only by trained personnel.

This British Standard calls for the use of substances and/or procedures that may be injurious to health. It refers only to technical suitability and does not absolve the user from legal obligations relating to health and safety at any time.

This document does not purport to include all the necessary provisions of a contract. Users are responsible for its correct application.

Compliance with a British Standard does not of itself confer immunity from legal obligations.

MAHCO

Summary of pages

This document comprises a front cover, an inside front cover, pages i and ii pages 1 to 29 and a back cover.

The BSI copyright notice displayed in this document indicates when the document was last issued.

1 Scope

This part of BS 2782 gives a general introduction to the methods of test for plastics some of which are presented in the other Parts. Annex A lists the individual methods and Annex B describes an obsolescent method (508A), formerly given in BS 2782:1970 and still referred to by the Building Regulations [1].

2 Informative references

This part of BS 2782 refers to other publications that provide information or guidance. Editions of these publications current at the time of issue of this standard are listed in the Bibliography, but reference should be made to the latest editions.

3 Content and usage of BS 2782

The ISO test methods adopted as British Standards together with the methods in BS 2782 provide a rationalized collection of methods for testing plastics materials and includes tests that are applied to moulding and extrusion compounds, synthetic resins, reinforced plastics, semi-fabricated products such as sheet, film, rod and tube, and finished articles in the form of mouldings and extrusions. Many of the methods are restricted to one set of conditions, and are not necessarily adequate for the production of design data; attention is therefore drawn to BS 4618. The acquisition and presentation of comparable data for properties of plastics is given in BS EN ISO 10350 and BS EN ISO 11403. Many of the methods are not suitable for cellular plastics.

4 Units

Numerical values in BS 2782 are normally expressed in the units of the Système International d'Unités (SI units), described in ISO 1000.

5 Apparatus and reagents

Apparatus used should comply with the requirements of the appropriate British Standard. Reagents should be of recognized analytical reagent quality unless otherwise stated, and distilled or demineralized water should be used wherever water is specified (see BS EN ISO 3696).

6 Sampling

In cases where special precautions are needed to ensure that the test pieces adequately represent the properties of the material in bulk, a sampling procedure is given in the specification for the material.

7 Number of test pieces

It is recognized that specifications for test programmes sometimes require use of different numbers of test pieces from those given in the test method standard. For example, in production, a more informative and accurate result can be obtained if fewer test pieces are taken from one article but more articles are tested. It should be noted, however, that in general, the use of fewer test pieces yields less reliable results.

8 Preparation of test pieces

Preparation of test pieces is often one of the most critical stages of the test procedure, and the specified conditions of preparation should be adhered to. In general the procedure adopted enables a test piece representative of the material under test to be obtained with minimal effect on the properties of the material. Test piece preparation is normally referred to in each test method standard, usually by reference to general methods of preparation (see Annex A) or by reference to standards for the materials or products. It should be noted that, where no British Standard or other recognized specification exists, the procedure should be as agreed between the interested parties.

9 Direction of testing

The properties of certain types of sheet material can vary with direction in the plane of the sheet. In practice it is usual to cut two groups of test pieces with their major axes respectively parallel and perpendicular to the direction of some feature of the sheet that is either visible or inferred from knowledge of the method of its manufacture. For a particular test, the direction of testing is the direction of the long axis of the test pieces, unless otherwise stated.

10 Test report

When referring to a test procedure, the full reference should be quoted by giving the number of this British Standard, the method number and the date of publication, e.g. BS 2782:Method 360A:1991, or BS EN ISO 75-1:1996.

11 Standard atmospheres for conditioning and testing

The properties of plastics can alter considerably with changes in temperature and relative humidity. It is usually necessary to condition test pieces before testing, in addition to controlling the atmosphere during testing, in order to improve the reproducibility of test results. As large a surface as possible of each test piece should be exposed to the conditioning atmosphere.

Where appropriate, the test method specifies the conditioning procedure. The standard atmospheres for conditioning and testing given in BS EN ISO 291 should be used whenever possible.



 ${\small \texttt{C} \ BSI \ 28 \ April \ 2004}$

3

Annex A (informative)

List of methods in BS 2782 published separately and degree of equivalence to international standards

A.1 Parts

BS 2782 comprises the following 12 parts:

- Part 1: Thermal properties;
- Part 2: Electrical properties;
- Part 3: Mechanical properties;
- Part 4: Chemical properties;
- Part 5: Optical and colour properties, weathering;
- Part 6: Dimensional properties;
- Part 7: Rheological properties;
- Part 8: Other properties;
- Part 9: Sampling and test specimen preparation;
- Part 10: Glass reinforced plastics;
- Part 11: Thermoplastics pipes, fittings and valves;
- Part 12: Reinforced plastics pipes, fittings and valves.

A.2 Correspondence between BS 2782 and international standards

The relationship between the individual methods of BS 2782 and international standards is given in Table A.1. The equivalent ISO numbers are given.



Table A.1 — Methods in BS 2782 and corresponding international standards

Title	Date of publication ^a	Equivalent international standard
properties — f the 1/10 Vicat softening hermoplastics	1990	
rmination of temperature ler load — test method	1996	ISO 75-1
rmination of temperature ler load — and Ebonite	1996	ISO 75-2
rmination of temperature ler load — ength thermosetting ong-fibre-reinforced	1996	ISO 75-3
rmination of melting ing temperature or of semi-crystalline illary tube and oscope methods	2000	ISO 3146
properties — f the thermal stability of de by the Congo red	1991 (2002)	ISO 182-1
rmination of the tendency and products based on omopolymers and colve hydrogen chloride cidic products at elevated Part 2: pH method	2000	ISO 182-2
rmination of the tendency and products based on omopolymers and colve hydrogen chloride cidic products at elevated Part 3: Conductometric	2001	ISO 182-3
	2000	ISO 182-4
f extensibility after heat	1983 (1994)	_
	l properties — of extensibility after heat le polyvinyl chloride sheet ndard was agreed.	cidic products at elevated - Part 4: Potentiometric I properties — 1983 (1994) of extensibility after heat le polyvinyl chloride sheet

5

Table A.1 — Methods in BS 2782 and corresponding international standards (continued)

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
131C and 131D	_	Part 1: Thermal properties — Crushing strength after heating (heat resistance) of thermosetting moulding material. Crushing strength after heating (heat resistance) of thermosetting laminated sheet or mouldings	1978 (2002)	_
134A and 134B	_	Part 1: Thermal properties — Determination of the oxidation induction time of thermoplastics	1992 (1999)	_
BS EN ISO 2578	135	Plastics — Determination of the time-temperature limits after prolonged exposure to heat	1999	ISO 2578
BS EN ISO 11248	136	Plastics — Thermosetting moulding materials — Evaluation of short-term performance at elevated temperatures	2000	ISO 11248
140A ^b		Part 1: Thermal properties — Determination of the burning behaviour of horizontal and vertical specimens in contact with a small-flame ignition source	1992	ISO 1210
BS EN ISO 9773	140B	Plastics — Determination of burning behaviour of thin flexible vertical specimens in contact with a small-flame ignition source	1999	ISO 9773
BS EN 60695-11-20	140C	Fire hazard testing — Part 11: Test flames — 500W flame test methods	1999	_
140D		Part 1: Thermal properties — Flammability of a test piece 550 mm × 35 mm of thin polyvinyl chloride sheeting (laboratory method)	1997	_
140E		Part 1: Thermal properties — Flammability of a small, inclined test piece exposed to an alcohol flame (laboratory method) (obsolescent)	1982 (1988)	_
BS EN ISO 4589-2	141	Plastics — Determination of burning behaviour by oxygen index — Part 2: Ambient temperature test	1999	ISO 4589-2
BS EN ISO 4589-3	143A and 143B	Plastics — Determination of burning behaviour by oxygen index — Part 3: Elevated temperature test	1996	ISO 4589-3
150B	A	Part 1: Thermal properties — Determination of cold flex temperature of flexible polyvinyl compound	1976 (2002)	_
150C	_	Part 1: Thermal properties — Determination of low temperature extensibility of flexible polyvinyl chloride sheet	1983 (1994)	_
150D	_	Part 1: Thermal properties — Cold crack temperature of film and thin sheeting	1976 (1993)	_

 $^{^{\}mathrm{a}}\,$ A date in brackets is when confirmation of the validity of the standard was agreed.

^b See also Annex B.

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
	Part 1: Thermal properties — Determination of cold bend temperature of flexible polyvinyl chloride extrusion compound	1984 (1992)	
_	Part 1: Thermal properties — Determination of stiffness in torsion of flexible materials (general method)	1991 (2002)	ISO 458-1
	Part 1: Thermal properties — Determination of stiffness in torsion of flexible materials (method for vinyl chloride compounds)	1991 (2002)	ISO 458-2
_	Part 2: Electrical properties — Determination of electric strength: rapidly applied voltage method. Determination of electric strength: step-by-step method	1983	
_	Part 2: Electrical properties — Determination of volume resistivity	1982	7
_	Part 2: Electrical properties — Determination of surface resistivity	1981	
_	Part 2: Electrical properties — Determination of insulation resistance	1992	_
	Part 2: Electrical properties — Determination of loss tangent and permittivity at power and audio frequencies	1982	_
	Part 2: Electrical properties — Determination of effect of polyvinyl chloride compound on the loss tangent of polyethylene	1984 (1992)	_
250A	Methods for measurement in electrostatics — Part 2: Test methods	1996	_
250B and 250C	Methods for measurement in electrostatics — Part 2: Test methods	1996	_
_	Part 3: Mechanical properties — Tensile strength, elongation and elastic modulus (Amendment 1993)	1976 (1996)	_
321	Plastics — Determination of tensile properties — Part 1: General principles	1996	ISO 527-1
322	Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics	1996	ISO 527-2
	Part 3: Mechanical properties — Tensile vibration — Non-resonance method	1996 (2001)	ISO 6721-4
_	Part 3: Mechanical properties — Flexural vibration — Non-resonance method	1996 (2002)	ISO 6721-5
+	Part 3: Mechanical properties — Shear	1006 (2002)	ISO 6721-6
	designated BS 2782 method	designated BS 2782 method Part 1: Thermal properties — Determination of cold bend temperature of flexible polyvinyl chloride extrusion compound Part 1: Thermal properties — Determination of stiffness in torsion of flexible materials (general method) Part 1: Thermal properties — Determination of stiffness in torsion of flexible materials (method for vinyl chloride compounds) Part 2: Electrical properties — Determination of electric strength: rapidly applied voltage method. Determination of electric strength: step-by-step method Part 2: Electrical properties — Determination of volume resistivity Part 2: Electrical properties — Determination of surface resistivity Part 2: Electrical properties — Determination of insulation resistance Part 2: Electrical properties — Determination of loss tangent and permittivity at power and audio frequencies Part 2: Electrical properties — Determination of effect of polyvinyl chloride compound on the loss tangent of polyethylene 250A Methods for measurement in electrostatics — Part 2: Test methods 250B and 250C Methods for measurement in electrostatics — Part 2: Test methods 250B and 250C Methods for measurement in electrostatics — Part 2: Test methods Part 3: Mechanical properties — Tensile strength, elongation and elastic modulus (Amendment 1993) 321 Plastics — Determination of tensile properties — Part 1: General principles Part 3: Mechanical properties — Tensile vibration — Non-resonance method Part 3: Mechanical properties — Tensile vibration — Non-resonance method Part 3: Mechanical properties — Flexural	designated BS 2782 method — Part 1: Thermal properties — Determination of cold bend temperature of flexible polyvinyl chloride extrusion compound — Part 1: Thermal properties — Determination of stiffness in torsion of flexible materials (general method) — Part 1: Thermal properties — Determination of stiffness in torsion of flexible materials (method) for vinyl chloride compounds) — Part 2: Electrical properties — Determination of electric strength: rapidly applied voltage method. Determination of electric strength: step-by-step method — Part 2: Electrical properties — Determination of surface resistivity — Part 2: Electrical properties — Determination of insulation resistance — Part 2: Electrical properties — Determination of insulation resistance — Part 2: Electrical properties — Determination of loss tangent and permittivity at power and audio frequencies — Part 2: Electrical properties — Determination of effect of polyvinyl chloride compound on the loss tangent of polyethylene 250A Methods for measurement in electrostatics — Part 2: Test methods 250B and 250C Methods for measurement in electrostatics — Part 2: Test methods Part 3: Mechanical properties — Tensile strength, elongation and elastic modulus (Amendment 1993) 321 Plastics — Determination of tensile properties — Part 1: General principles 322 Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics — Part 3: Mechanical properties — Tensile vibration — Non-resonance method Part 3: Mechanical properties — Tensile vibration — Non-resonance method Part 3: Mechanical properties — Tensile vibration — Non-resonance method Part 3: Mechanical properties — Tensile vibration — Non-resonance method Part 3: Mechanical properties — Flexural 1996 (2001)

7

 $Table \ A.1 - Methods \ in \ BS \ 2782 \ and \ corresponding \ international \ standards \ (continued)$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
323D	_	Part 3: Mechanical properties — Torsional vibration — Non-resonance method	1996 (2002)	ISO 6721-7
323E	_	Part 3: Mechanical properties — Longitudinal and shear vibration — Wave-propagation method	1997	ISO 6721-8
323F		Part 3: Mechanical properties — Tensile vibration — Sonic-pulse propagation method	1997	ISO 6721-9
BS ISO 6721-10	323G	Plastics — Determination of dynamic mechanical properties — Part 10: Complex shear viscosity using a parallel-plate oscillatory rheometer	1999	ISO 6721-10
BS EN ISO 899-1	324A	Plastics — Determination of creep behaviour — Part 1: Tensile creep	2003	ISO 899-1
BS EN ISO 899-2	324B	Plastics — Determination of creep behaviour — Part 2: Flexural creep by three-point loading	2003	ISO 899-2
BS EN ISO 527-3	326A to 326C, 326E	Plastics — Determination of tensile properties — Part 3: Test conditions for films and sheets	1996	ISO 527-3
BS EN ISO 527-4	326F	Plastics — Determination of tensile properties — Part 4: Test conditions for isotropic and orthotropic fibre reinforced plastic composites	1997	ISO 527-4
BS EN ISO 527-5	326G	Plastics — Determination of tensile properties — Part 5: Test conditions for unidirectional fibre-reinforced composites	1997	ISO 527-5
327A		Part 3: Mechanical properties — Determination of tensile strength and elongation at break polytetrafluoroethylene (PTFE) products	1993 (2002)	_
332A	_	Part 3: Mechanical properties — Stiffness of plastics film (obsolescent)	1976 (1983)	_
BS EN ISO 178	335A	Plastics — Determination of flexural properties	2003	_
BS EN ISO 6721-3	338A	Plastics — Determination of dynamic mechanical properties — Part 3: Flexural vibration — Resonance-curve method	1996	_
340A/B		Mechanical properties — Part 3: Determination of shear strength of moulding material — Determination of shear strength of sheet material	1978 (2002)	_
341A	_	Mechanical properties — Part 3: Determination of apparent interlaminar shear strength of reinforced plastics	1977 (1999)	_

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	publication	Equivalent international standard
BS EN ISO 6721-1	342A	Plastics — Determination of dynamic mechanical properties — Part 1: General principles	2002	ISO 6721-1
BS EN ISO 6721-2	342B	Plastics — Determination of dynamic mechanical properties — Part 2: Torsion-pendulum method	1996	ISO 6721-2
BS EN ISO 604	345A	Plastics — Determination of compressive properties	2003	ISO 604
346A	1	Part 3: Mechanical properties — Determination of cohesion between layers of laminated tube	1984 (2002)	7
BS EN ISO 180	350	Plastics — Determination of izod impact strength	2001	ISO 180
352E	_	Part 3: Mechanical properties — Determination of impact resistance by the free-falling dart method (staircase method)	1996	ISO 7765-1
352F	_	Part 3: Mechanical properties — Determination of impact resistance by the free-falling dart method (instrumented puncture method)	1996	ISO 7765-2
BS EN ISO 6603-1	353A	Plastics — Determination of multi-axial impact behaviour of rigid plastics — Part 1: Non-instrumented impact testing	2000	ISO 6603-1
BS EN ISO 6603-2	353B	Plastics — Determination of multi-axial impact behaviour of rigid plastics — Part 2: Instrumented puncture testing	2000	ISO 6603-2
BS EN ISO 8256	354A/B	Plastics — Determination of tensile-impact strength	1997	ISO 8256
BS EN ISO 179	359	Plastics — Determination of Charpy impact strength	1997	ISO 179
360A	_	Part 3: Mechanical properties — Determination of tear resistance of plastics film and sheeting by the Elmendorf method	1991 (1996)	ISO 6383-2
360B		Part 3: Mechanical properties — Determination of tear resistance of plastics film and sheeting by the trouser tear method	1991 (1996)	ISO 6383-1
360C	VI.	Part 3: Mechanical properties — Determination of tear resistance of plastics film and sheeting by the initiation method	1991 (1996)	_
365A	_	Part 3: Mechanical properties — Determination of softness number of flexible plastics materials	1976 (2002)	_
BS EN ISO 868	365B	Plastics and ebonite — Determination of indentation hardness by means of a durometer (Shore hardness)	2003	ISO 868

9

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS EN ISO 2039-1	365D	Plastics — Determination of hardness — Part 1: Ball indentation method	2003	ISO 2039-1
BS EN ISO 2039-2	365C	Plastics — Determination of hardness — Part 2: Rockwell hardness	2000	ISO 2039-2
370	_	Part 3: Mechanical properties — Determination of resistance to wear by abrasive wheels	1996 (2001)	ISO 9352
BS EN ISO 62	430A to 430D	Plastics — Determination of water absorption	1999	ISO 62
BS EN ISO 585	431C	Plastics — Unplasticized cellulose acetate — Determination of moisture content	1999	ISO 585
432A	_	Part 4: Chemical properties — Determination of residual styrene monomer content in reinforced plastics based on unsaturated polyester resins	1991 (2002)	ISO 4091
BS EN ISO 2114	432B	Plastics (polyester resins) and paints and varnishes (binders) — Determination of partial acid value and total acid value	2000	ISO 2114
BS EN ISO 2554	432C	Plastics — Unsaturated polyester resins — Determination of hydroxyl value	1999	ISO 2554
432D	_	Part 4: Chemical properties — Determination of styrene evaporation from unsaturated polyester resins	1995 (2002)	_
433A		Part 4: Chemical properties — Determination of inorganic chlorine in epoxide resins and glycidyl esters	1979 (1999)	ISO 4573
BS EN ISO 21627-2	433B	Plastics — Epoxy resins and related materials — Determination of easily saponifiable chlorine	2003	ISO 21627-2
BS EN ISO 3001	433C/D	Plastics — Epoxy resins — Determination of epoxy equivalent	1999	ISO 3001
BS EN ISO 7327	433E	Plastics — Hardeners and accelerators for epoxide resins — Determination of free acid in acid anhydride	1997 (2003)	ISO 7327
434B	A	Part 4: Chemical properties — Determination of antioxidants in polyolefin compounds by ultra-violet absorption of chloroform extract (obsolescent)	1977 (1993)	_
434D	-/ 1	Part 4: Chemical properties — Determination of antioxidants in polyolefin compounds by a spectrophotometric method	1975 (1999)	_
451A	_	Part 4: Chemical properties — Determination of acetone-soluble matter in phenolic mouldings	1978 (1999)	ISO 59

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
451B	_	Part 4: Chemical properties — Determination of acetone-soluble matter in phenolic moulding materials after moulding (obsolescent)	1978 (1983)	
BS EN ISO 308	451C	Plastics — Phenolic moulding materials — Determination of acetone-soluble matter (apparent resin content of material in the unmoulded state)	1998 (2003)	ISO 308
BS EN ISO 120	451D	Plastics — Phenol-formaldehyde mouldings — Determination of free ammonia and ammonium compounds (colorimetric comparison method)	1998	ISO 120
BS EN ISO 119	451E	Plastics — Phenol-formaldehyde mouldings — Determination of free ammonia and ammonium compounds (iodometric method)	1998	ISO 119
451F to 451J		Part 4: Chemical properties — Determination of formaldehyde in phenolic mouldings (colorimetric method) Determination of formaldehyde in phenolic mouldings (gravimetric method) Determination of sulphates in phenolic mouldings Determination of chlorides in phenolic mouldings	1978 (1999)	
BS EN ISO 8975	451K	Plastics — Phenolic resins — Determination of pH	1995 (2003)	ISO 8975
BS EN ISO 172	451L	Plastics — Phenol-formaldehyde mouldings — Detection of free ammonia	1998	ISO 172
BS EN ISO 3251	451M	Paints, varnishes and plastics — Determination of non-volatile-matter content	2003	ISO 3251
BS EN ISO 9397	451N	Plastics — Phenolic resins — Determination of free-formaldehyde content — Hydroxylamine hydrochloride method	1997	ISO 9397
BS EN ISO 9771	451P	Plastics — Phenolic resins — Determination of the pseudo-adiabatic temperature rise of liquid resols when cured under acid conditions	1997	ISO 9771
BS EN ISO 9944	451Q	Plastics — Phenolic resins — Determination of electrical conductivity of resin extracts	1995	ISO 9944
BS EN ISO 8974	451R	Plastics — Phenolic resins — Determination of residual phenol content by gas chromatography	2002	ISO 8974

 $Table \ A.1 - Methods \ in \ BS \ 2782 \ and \ corresponding \ international \ standards \ (continued)$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS EN ISO 8620	451S	Plastics — Phenolic resin powder — Sieve analysis using air-jet sieve apparatus	1996	ISO 8620
BS EN ISO 8989	451T	Plastics — Liquid phenolic resins — Determination of water miscibility	1998	ISO 8989
BS EN ISO 8988	451X/Y	Plastics — Phenolic resins — Determination of hexamethylenetetramine content — Kjeldahl method and perchlotic acid method	1997	ISO 8988
452B	_	Part 4: Chemical properties — Determination of carbon black content of polyolefin compound	1993 (1999)	_
452C	_	Part 4: Chemical properties — Determination of butyl rubber content of low density polyethylene compounds (obsolescent)	1978 (1986)	
452D to 452F	_	Part 4: Chemical properties — Determination of pH of water extract of polyolefin compound.	1978 (1999)	_
		Determination of water-soluble sulphates in polyolefin compound.		
		Determination of water-soluble chlorides in polyolefin compound		
453A		Part 4: Chemical properties — Determination of residual styrene monomer in polystyrene by gas chromatography	1978 (1996)	ISO 2561
453C		Part 4: Chemical properties — Determination of residual acrylonitrile monomer content in styrene/acrylonitrile copolymer using gas chromatography	1996 (2001)	ISO 4581
BS EN ISO 1264	454C	Plastics — Homopolymer and copolymer resins — Determination of pH of aqueous extract	1997	ISO 1264
454D	_	Part 4: Chemical properties — Determination of volatile matter (including water) of PVC resins	1978 (2002)	ISO 1269
BS EN ISO 4608	454E	Plastics — Homopolymer and copolymer resins of vinyl chloride for general use — Determination of plasticizer absorption at room temperature	1998	ISO 4608
BS EN ISO 4610	454F	Plastics — Vinyl chloride homopolymer and copolymer resins — Sieve analysis using air-jet sieve apparatus	2001	ISO 4610
454G	_	Part 4: Chemical properties — Polymer dispersions — Determination of sieve residue (gross particle and coagulum content)	1996 (2003)	ISO 4576

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS EN ISO 6427	455A	Plastics — Determination of matter extractable by organic solvents (conventional methods)	1999	ISO 6427
BS EN ISO 1061	459A	Plastics — Unplasticized cellulose acetate — Determination of free acidity	1999	ISO 1061
BS EN ISO 3671	461A	Plastics — Aminoplastic moulding materials — Determination of volatile matter	1999	ISO 3671
BS EN ISO 4614	462A/B	Plastics — Melamine-formaldehyde mouldings — Determination of extractable formaldehyde	2000	ISO 4614
BS EN ISO 177	465C	Plastics — Determination of migration of plasticizers	2000	ISO 177
BS EN ISO 3451-1	470A	Plastics — Determination of ash — Part 1: General methods	1997 (2003)	ISO 3451-1
470B	_	Part 4: Chemical properties — Determination of ash of polyalkylene terephthalates	1999	ISO 3451-2
470C	_	Part 4: Chemical properties — Determination of ash of unplasticized cellulose acetate	1991 (2001)	ISO 3451-3
BS EN ISO 3451-4	470D	Plastics — Determination of ash — Part 4: Polyamides	2000	ISO 3451-4
BS EN ISO 3451-5	470E	Plastics — Determination of ash — Part 5: Poly(vinyl chloride)	2002	ISO 3451-5
BS EN ISO 1598	480A	Plastics — Cellulose acetate — Determination of insoluble particles	2000	ISO 1598
520A	_	Part 5: Optical and colour properties, weathering — Determination of specular gloss	1992 (1999)	_
521A	_	Part 5: Optical and colour properties, weathering — Determination of haze of film and sheet	1992 (1999)	_
530A/B		Part 5: Optical and colour properties, weathering — Determination of yellowness index Determination of the colour of near-white	1976	_
		or near-colourless materials (obsolescent)		
BS EN ISO 489	531A	Plastics — Determination of refractive index	1999	ISO 489
BS EN ISO 13468-1	532A	Plastics — Determination of the total luminous transmittance of transparent materials — Part 1: Single-beam instrument	1997 (2003)	ISO 13468-1
^a A date in brackets is wh	en confirmation of tl	ne validity of the standard was agreed.	•	•

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
540B		Part 5: Optical and colour properties, weathering — Methods of exposure to laboratory light sources, (xenon arc lamp, enclosed carbon arc lamp, open-flame carbon arc lamp, fluorescent tube lamps) (obsolescent)	1982 (1987)	ISO 4892
540 C		Part 5: Optical and colour properties, weathering — Determination of ultraviolet radiation intensity using polysulphone film	1988 (2000)	_
BS EN ISO 4892-1	540D	Plastics — Methods of exposure to laboratory light sources — Part 1: General guidance	2001	ISO 4892-1
BS EN ISO 4892-2	540E	Plastics — Methods of exposure of laboratory light sources — Part 2: Xenon-arc sources	2000	ISO 4892-2
BS EN ISO 4892-3	540F	Plastics — Methods of exposure of laboratory light sources — Part 3: Fluorescent UV lamps	2000	ISO 4892-3
540G		Part 5: Optical and colour properties, weathering — Methods of exposure to laboratory light sources — Open flame carbon-arc lamps	1995	ISO 4892-4
BS EN ISO 183	542A	Plastics — Qualitative evaluation of the bleeding of colorants	2000	ISO 183
BS EN ISO 877	550B	Plastics — Methods of exposure to direct weathering, to weathering using glass-filtered daylight, and to intensified weathering by daylight using Fresnel mirrors	1997 (2003)	ISO 877
BS EN ISO 4611	551A	Plastics — Determination of the effects of exposure to damp heat, water spray and salt mist	2001	ISO 4611
552A		Part 5: Optical and colour properties, weathering — Determination of changes in colour and variations in properties after exposure to daylight under glass, natural weathering or laboratory light sources	1999	ISO 4582
BS EN ISO 1600	553A	Plastics — Cellulose acetate — Determination of light absorption of moulded specimens produced using different periods of heating	1999	ISO 1600
BS EN ISO 1183-3	_	Plastics — Methods for determining the density of non-cellular plastics — Part 3: Gas pyknometer method	1999	ISO 1183-3
620A to 620D	_	Part 6: Dimensional properties — Determination of density and relative	1991 (1996)	ISO 1183

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS EN ISO 1675	620E	Plastics — Liquid resins — Determination of density by the pyknometer method	1998	ISO 1675
BS EN ISO 60	621A	Plastics — Determination of apparent density of material that can be poured from a specified funnel	2000	ISO 60
BS EN ISO 61	621B	Plastics — Determination of apparent density of moulding material that cannot be poured from a specified funnel	2000	ISO 61
621C		Part 6: Dimensional properties — Determination of the bulk factor of moulding materials	1983 (2001)	ISO 171
621D	_	Part 6: Dimensional properties — Determination of compacted apparent bulk density of PVC resins	1978 (1989)	ISO 1068
630A	_	Part 6: Dimensional properties — Determination of thickness by mechanical scanning of flexible sheet	1994	ISO 4593
631A	_	Part 6: Dimensional properties — Determination of gravimetric thickness and yield of flexible sheet	1993	ISO 4591
632A	_	Part 6: Dimensional properties — Determination of length and width of flexible sheet	1993	ISO 4592
640A	_	Part 6: Dimensional properties — Determination of shrinkage of test specimens in the form of bars of compression moulded thermosetting moulding materials	1979 (2000)	ISO 2577
641A	_	Part 6: Dimensional properties — Determination of dimensional stability at 100 °C of flexible polyvinyl chloride sheet	1983 (1996)	_
643A	_	Part 6: Dimensional properties — Shrinkage on heating film intended for shrink wrapping applications	1976 (1996)	_
643B		Part 6: Dimensional properties — Determination of dimensional change on heating film and sheeting	1996	ISO 11501
BS EN ISO 3521	644A	Plastics — Unsaturated polyester and epoxy resins — Determination of overall volume shrinkage	2000	ISO 3521
BS EN ISO 1133	720A	Plastics — Determination of the melt mass-flow rate (MFR) and the melt volume-flow rate (MVR) of thermoplastics	2000	ISO 1133
720B	_	Part 7: Rheological properties — Cup flow of phenolic and alkyd moulding materials	1979 (2002)	_

 $Table \ A.1 - Methods \ in \ BS \ 2782 \ and \ corresponding \ international \ standards \ (continued)$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
721A	_	Part 7: Rheological properties — Determination of resin flow from resin impregnated glass fabric	1988 (2002)	_
BS EN ISO 7808	722A	Plastics — Thermosetting moulding materials — Determination of transfer flow	1999	ISO 7808
722B	_	Part 7: Rheological properties — Determination of the fluidity of plastics using capillary and slit-die rheometers	1996	ISO 11443
BS EN ISO 3219	730B	Plastics — Polymers/resins in the liquid state or as emulsions or dispersions — Determination of viscoscity using a rotational viscometer with defined shear rate	1995 (2003)	ISO 3219
BS EN ISO 2555	730C	Plastics — Resins in the liquid state or as emulsions or dispersions — Determination of apparent viscosity by the Brookfield Test method	2000	ISO 2555
BS EN ISO 1628-1	732A	Plastics — Determination of the viscosity of polymers in dilute solution using capillary viscometers — Part 1: General principles	1998	ISO 1628-1
BS EN ISO 1628-2	732B	Plastics — Determination of the viscosity of polymers in dilute solution using capillary viscometers — Part 2: Poly(vinyl chloride) resins	2000	ISO 1628-2
BS EN ISO 1628-3	732C	Plastics — Determination of the viscosity of polymers in dilute solution using capillary viscometers — Part 3: Polyethylenes and polypropylenes	2000	ISO 1628-3
732D		Part 7: Rheological properties — Determination of the viscosity of polycarbonate (PC) moulding and extrusion materials in dilute solution using capillary viscometers	1999	ISO 1628-4
BS ISO 1628-5	732E	Plastics — Determination of the viscosity of polymers in dilute solution using capillary viscometers — Part 5: Thermoplastic polyester (TP) homopolymers and copolymers	1998	ISO 1628-5
732F	A	Part 7: Rheological properties — Determination of viscosity number of methyl methacrylate polymers	1991 (1996)	ISO 1628-6
BS EN ISO 307	733A	Plastics — Polyamides — Determination of viscosity number	2003	ISO 307
BS EN ISO 1157	733C	Plastics — Cellulose acetate in dilute solution — Determination of viscosity number and viscosity ration	2000	ISO 1157
BS EN ISO 12058-1	734A to D	Plastics — Determination of viscosity using a falling-ball viscometer — Inclined-tube method	2002	ISO 9371
^a A date in brackets is wh	en confirmation of th	ne validity of the standard was agreed.	•	•

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
740B	_	Part 7: Rheological properties — Polymer dispersions and synthetic rubber latices — Freeze-thaw cycle stability test	1996 (2002)	
740C	_	Part 7: Rheological properties — Polymer dispersions — Determination of white point temperature and minimum film-forming temperature	1996 (2003)	ISO 2115
820A		Part 8: Other properties — Determination of water vapour transmission rate (dish method)	1996	ISO 2528
BS EN ISO 2556	821A	Plastics — Determination of the gas transmission rate of films and thin sheets under atmospheric pressure — Manometric method	2001	ISO 2556
822A	_	Part 8: Other properties — Determination of water vapour transmission rate of plastics films (sachet method)	1992 (1999)	
823A/B	_	Part 8: Other properties — Methods for the assessment of carbon black dispersion in polyethylene using a microscope	1978 (2002)	_
824A	_	Part 8: Other properties — Film and sheeting — Determination of the coefficients of friction	1996	ISO 8295
825A	_	Part 8: Other properties — Film and sheeting — Determination of blocking resistance	1996	ISO 11502
826A	_	Part 8: Other properties — Determination of adhesion of print on plastics sheet	1992	_
BS EN ISO 175	830A	Plastics — Methods of test for the determination of the effects of immersion in liquid chemicals	2001	ISO 175
BS EN ISO 4600	831A to B	Plastics — Determination of environmental stress cracking (ESC) — Ball or pin impression method	1998	ISO 4600
BS EN ISO 4599	832A	Plastics — Determination of environmental stress cracking (ESC) — Bent strip method	1997 (2003)	ISO 4599
BS EN ISO 6252	833A to C	Plastics — Determination of environmental stress cracking (ESC) — Constant-tensile-stress method	1998	ISO 6252
835A		Part 8: Other properties — Determination of gelation time of phenolic resins	1980 (2002)	_
835B	_	Part 8: Other properties — Determination of gelation time of polyester resins (manual method)	1980 (2002)	_
835C	_	Part 8: Other properties — Determination of gelation time of polyester and epoxide resins using a gel timer	1980 (2002)	_

 $Table \ A.1 - Methods \ in \ BS \ 2782 \ and \ corresponding \ international \ standards \ (continued)$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
835D	_	Part 8: Other properties — Determination of gelation time of thermosetting resins using a hot plate	1980 (1994)	_
BS EN ISO 9396	835F/G	Plastics — Phenolic resins — Determination of the gel time given at a given temperature using automatic apparatus	2001	ISO 9396
BS EN ISO 8619	835H	Plastics — Phenolic resins powder — Determination of flow distance on a heated glass plate	1998	ISO 8619
BS EN ISO 8987	835I/J	Plastics — Phenolic resins — Determination of reactivity on a B-transformation test plate	1998	ISO 8987
BS EN ISO 293	901A	Plastics — Compression moulding test specimens of thermoplastic materials	1988 (2003)	ISO 293
BS EN ISO 295	902A	Plastics — Compression moulding of test specimens of thermosetting materials	1999	ISO 295
BS EN ISO 294-1	910B	Plastics — Injection moulding of test specimens of thermoplastic materials — Part 1: General principles, and moulding of multipurpose and bar test specimens	1998 (2003)	ISO 294-1
BS EN ISO 294-2	910C	Plastics — Injection moulding of test specimens of thermoplastic materials — Part 2: Small tensile bars	1998 (2003)	ISO 294-2
BS EN ISO 294-3	910D	Plastics — Injection moulding of test specimens of thermoplastic materials — Part 3: Small plates	2003	ISO 294-3
BS EN ISO 294-4	910E	Plastics — Injection moulding of test specimens of thermoplastic materials — Part 4: Determination of moulding shrinkage	2003	ISO 294-4
BS ISO 1268-3	920A to C	Fibre-reinforced plastics — Methods of producing test plates — Wet compression moulding	2000	ISO 1268-3
BS EN ISO 2818	930A	Plastics — Preparation of test specimens by machining	1997 (2003)	ISO 2818
BS EN ISO 3167	931A	Plastics — Multipurpose-test specimens	2003	ISO 3167
940A	A	Part 9: Sampling and test specimen preparation — Preparation of test specimens of amorphous thermoplastic in the form of bars with a specified reversion	1990 (2003)	ISO 2557-1
940B	_	Part 9: Sampling and test specimen preparation — Preparation of test specimens of amorphous thermoplastics with a specified reversion by injection moulding rectangular plates	1989 (1999)	ISO 2557-2

¹⁷

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
1001	_	Part 10: Glass reinforced plastics — Measurement of hardness by means of a Barcol impressor	1977 (2003)	
1002	_	Part 10: Glass reinforced plastics — Determination of loss on ignition	1977 (2003)	EN 60
1003	_	Part 10: Glass reinforced plastics — Determination of tensile properties	1977 (2003)	EN 61
1004		Part 10: Glass reinforced plastics — Standard atmospheres for conditioning and testing	1977 (2003)	EN 62
1005	_	Part 10: Glass reinforced plastics — Determination of flexural properties — Three point method	1977 (2003)	EN 63
1006	_	Part 10: Glass reinforced plastics — Determination of volatile matter and resin content of synthetic resin-impregnated textile glass fabric	1978 (2002)	
BS EN ISO 1886	1007	Reinforcement fibres — Sampling plans applicable to received batches	1995	ISO 1886
BS ISO 3597-1	1008A	Textile-glass-reinforced plastics — Determination of mechanical properties on rods made of roving-reinforced resin — Part 1: General considerations and preparation of rods	2003	ISO 3597-1
BS ISO 3597-2	1008B	Textile-glass-reinforced plastics — Determination of mechanical properties on rods made of roving-reinforced resin — Part 2: Determination of flexural strength	2003	ISO 3597-2
BS ISO 3597-3	1008C	Textile-glass-reinforced plastics — Determination of mechanical properties on rods made of roving-reinforced resin — Part 3: Determination of compressive strength	2003	ISO 3597-3
BS ISO 3597-4	1008D	Textile-glass-reinforced plastics — Determination of mechanical properties on rods made of roving-reinforced resin — Part 4: Determination of apparent interlaminar shear strength	2003	ISO 3597-4
1101A	V	Part 11: Thermoplastic pipes, fittings and valves — Measurement of dimensions of pipes	1981 (1999)	ISO 3126
BS EN 743	1102A/B	Plastic piping and ducting systems — Thermoplastics pipes — Determination of the longitudinal reversion	1995	EN 743
BS EN 763	1103A/B	Plastics piping and ducting systems — Injection-moulded thermoplastics fittings — Test method for visually assessing effects of heating	1995	EN 763
^a A date in brackets is wh	en confirmation of the	he validity of the standard was agreed.	•	•

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	publication	Equivalent international standard
BS EN 12118	1103C	Plastic pipes systems — Determination of moisture content in thermoplastics by coulometry	1998	EN 12118
BS EN 728	1103D	Plastics piping and ducting systems — Polyolefin pipes and fittings — Determination of oxidation induction time	1997	EN 728
BS EN 12099	1103E	Plastic piping systems — Polyethylene piping materials and components — Determination of volatile content	1997	EN 12099
BS EN 727	1103V	Plastics piping and ducting systems — Thermoplastic pipes and fittings — Determination of Vicat softening temperature (VST)	1995	EN 727
BS EN 578	1104A	Plastics piping systems — Plastics pipes and fittings — Determination of the opacity	1994	EN 578
BS EN 580	1105D	Plastics piping systems — Unplasticized poly(vinyl chloride) (PVC-U) pipes — Test method for the resistance to dicholoromethane at a specified temperature (DCMT)	2003	EN 580
BS ISO 18553	1106A	Methods for the assessment of the degree of pigment or carbon black dispersions in polyolefin pipes, fitting and compounds	2002	ISO 18553
BS EN 579	1106E	Plastics piping systems — Crosslinked polyethylene (PE-X) pipes — Determination of degree of crosslinking by solvent extraction	1994	EN 579
BS EN 1056	1107A	Plastics piping and ducting systems — Plastics pipes and fittings — Method for exposure to direct (natural) weathering	1996	EN 1056
1108A	_	Part 11: Thermoplastic pipes, fittings and valves — True impact rate (TIR) boundaries of pipes	1989	_
BS EN 1411	1108B	Plastics piping and ducting systems — Thermoplastics pipes — Determination of resistance to external blows by the staircase method	1996	EN 1411
BS EN 744	1108C	Plastics piping and ducting systems— Thermoplastics pipes— Test method for resistance to external blows by the round-the-clock method	1996	EN 744
BS EN 12061	1108D	Plastics piping systems — Thermoplastics fittings — Test method for impact resistance	1999	EN 12061
BS EN 1716	1108T	Plastics piping systems — Polyethylene (PE) tapping tees — Test method for impact resistance of an assembled tapping tee	1997	EN 1716

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

109N 109R	Part 11: Thermoplastic pipes, fittings and valves — Resistance to environmental stress cracking of polyethylene pipes and fittings for non-pressure applications Polyolefin pipes for the conveyance of fluids — Determination of resistance to crack propagation — Test method for slow crack growth on notched pipes (notch test) Polyolefin pipes for the conveyance of fluids — Determination of resistance to rapid crack propagation (RCP) — Full-scale test Part 11: Thermoplastic pipes, fittings and valves — Tensile properties of dumb-bells specimens from PVC gutter	1989 (1999) 1997 1989 (1999)	ISO 13479
109R	fluids — Determination of resistance to crack propagation — Test method for slow crack growth on notched pipes (notch test) Polyolefin pipes for the conveyance of fluids — Determination of resistance to rapid crack propagation (RCP) — Full-scale test Part 11: Thermoplastic pipes, fittings and valves — Tensile properties of dumb-bells specimens from PVC gutter	1997	
-	fluids — Determination of resistance to rapid crack propagation (RCP) — Full-scale test Part 11: Thermoplastic pipes, fittings and valves — Tensile properties of dumb-bells specimens from PVC gutter		ISO 13478
	and valves — Tensile properties of dumb-bells specimens from PVC gutter	1989 (1999)	
	profiles of pipes for non-pressure applications		
	Thermoplastics pipes — Determination of tensile properties — Part 1: General test method	2001	ISO 6259-1
	Plastics piping and ducting systems — Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam	1999	EN 1979
	Plastics piping systems — Thermoplastics piping systems for soil and waste discharge inside buildings — Test method for resistance to elevated temperature cycling	1996	EN 1055
	Plastic piping systems — Thermoplastic fittings — Test method for mechanical strength or flexibility of fabricated fittings	1998	EN 12256
·	Plastic piping systems — Brackets for rainwater piping systems — Test method for bracket strength	1997	EN 12095
	Part 11: Thermoplastic pipes, fittings and valves — Leaktightness of thermoplastics pipes and fittings for non-pressure applications	1989	
	Plastics piping systems — Thermoplastics piping systems for non-pressure application — Test methods for watertightness	1996	EN 1053
	Plastics piping systems — Thermoplastics piping systems for soil and waste discharge — Test method for airtightness of joints	1996	EN 1054
	11A 11F 11Q 12B	Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam Plastics piping systems — Thermoplastics piping systems for soil and waste discharge inside buildings — Test method for resistance to elevated temperature cycling Plastic piping systems — Thermoplastic fittings — Test method for mechanical strength or flexibility of fabricated fittings Plastic piping systems — Brackets for rainwater piping systems — Test method for bracket strength Part 11: Thermoplastic pipes, fittings and valves — Leaktightness of thermoplastics pipes and fittings for non-pressure applications Plastics piping systems — Thermoplastics piping systems for non-pressure application — Test methods for watertightness Plastics piping systems — Thermoplastics piping systems for soil and waste discharge — Test method for	method Plastics piping and ducting systems — Thermoplastics spirally-formed structured-wall pipes — Determination of the tensile strength of a seam Plastics piping systems — Thermoplastics piping systems for soil and waste discharge inside buildings — Test method for resistance to elevated temperature cycling Plastic piping systems — Thermoplastic fittings — Test method for mechanical strength or flexibility of fabricated fittings Plastic piping systems — Brackets for rainwater piping systems — Test method for bracket strength Part 11: Thermoplastic pipes, fittings and values — Leaktightness of thermoplastics pipes and fittings for non-pressure applications Plastics piping systems — Thermoplastics piping systems for non-pressure application — Test methods for watertightness Plastics piping systems — Thermoplastics piping systems for soil and waste discharge — Test method for airtightness of joints

 $Table \ A.1 - Methods \ in \ BS \ 2782 \ and \ corresponding \ international \ standards \ (continued)$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS EN 1989	1112E	Plastics piping systems — Thermoplastics piping systems — Joints for buried non-pressure sewerage applications — Test method for long-term sealing performance of joints with thermoplastic elastomer (TPE) seals by estimating the sealing pressure	2000	EN 1989
BS EN 1277	1112L, M, N and Q	Plastics piping systems — Thermoplastics piping systems for buried non-pressure applications — Test methods for leaktightness of elastomeric sealing ring type joints	1996	EN 1277
BS EN ISO 9967	1114A	Thermoplastic pipes — Determination of creep ratio	1995	ISO 9967
BS EN ISO 9969	1114B	Thermoplastic pipes — Determination of ring stiffness	1995	ISO 9969
BS EN 1446	1114C	Plastics piping and ducting systems — Thermoplastics pipes — Determination of ring flexibility	1996	EN 1446
BS EN 802	1114F	Plastics piping and ducting systems — Injection-moulded thermoplastics fittings for pressure piping systems — Test method for maximum deformation by crushing	1995 (1999)	EN 802
BS EN ISO 13760	1120M	Plastic pipes for the conveyance of fluids under pressure — Miner's rule — Calculation method for cumulative damage	2000	ISO 13760
BS EN ISO 12162	1121A	Thermoplastic materials for pipes and fittings for pressure applications — Classification and design — Overall service (design) coefficient	1996	ISO 12162
1121B	_	Part 11: Thermoplastic pipes, fittings and valves — Thermoplastic pipes for the conveyance of fluids — Nominal outside diameters and pressures — Metric series	1997	ISO 161-1
1121C		Part 11: Thermoplastic pipes, fittings and valves — Thermoplastic pipes for the conveyance of fluids — Nominal outside diameters and pressures — Inch-based series	1997	ISO 161-2
BS EN 12107	1121F	Plastics piping systems — Injection-moulded thermoplastic fittings, valves and ancillary equipment — Determination of the long-term hydrostatic strength of thermoplastics materials for injection moulding of piping components ne validity of the standard was agreed.	1998	EN 12107

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
1121G	Plastics piping systems — Fitting, valves and ancillaries — Determination of gaseous flow rate/pressure drop relationship	1998	EN 12117
_	Part 11: Thermoplastic pipes, fittings and valves — Thermoplastics pipes for the transport of liquids under pressure — Calculation of head losses	1996	ISO/TR 10501
1122A	Plastics piping systems for the transport of water intended for human consumption — Migration assessment — Determination of migration values of plastics pipes	1996	EN 852-1
1123B	Plastics piping systems — Mechanical joints between fittings and polyolefin pressure pipes — Test method for leaktightness under internal pressure of assemblies subjected to bending	1995	EN 713
1123C	Plastics piping systems — Unplasticized poly(vinyl chloride) (PVC-U) end-load-bearing double-socket joints — Test method for leaktightness and strength while subjected to bending and internal pressure	1998	ISO 13783
1123D	Plastics piping systems — Elastomeric-sealing-ring-type socket joints for use with unplasticized poly(vinyl chloride) (PVC-U) for use with PVC-U pipes — Test method for leaktightness under negative pressure	2000	ISO 13844
1123E	Plastics piping systems— Elastomeric-sealing-ring-type socket joints for use with unplasticized poly(vinyl chloride) (PVC-U) pipes— Test method for leaktightness under internal pressure and with angular deflection	2000	ISO 13845
1123F	Thermoplastic piping systems — Non-end-load-bearing elastomeric sealing ring type joints between pressure pipes and moulded fittings — Test method for leaktightness under internal hydrostatic pressure without end thrust	1995	EN 714
1123G	Thermoplastic piping systems— End-load-bearing joints between small diameter pressure pipes and fittings— Test method for leaktightness under internal water pressure, including end	1995 (1999)	EN 715
	designated BS 2782 method 1121G	designated BS 2782 method	Resignated BS 2782 method Plastics piping systems — Fitting, valves and ancillaries — Determination of gaseous flow rate/pressure drop relationship

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS EN 712	1123Н	Thermoplastic piping systems — End-load bearing mechanical joints between pressure pipes and fittings — Test method for resistance to pull-out under constant longitudinal force	1995	EN 712
BS EN 803	1123J	Plastics piping systems — Injection-moulded thermoplastics fittings for elastic sealing ring type joints for pressure piping — Test method for resistance to a short-term internal pressure without end thrust	1995 (1999)	EN 803
BS EN 804	1123K	Plastics piping systems — Injection-moulded socket fittings for solvent-cemented joints for pressure piping — Test method for resistance to a short-term internal hydrostatic pressure	1995 (1999)	EN 804
BS EN 12295	1123P	Plastics piping systems — Thermoplastics pipes and associated fittings for hot and cold water — Test method for resistance of joints to pressure cycling	2000	EN 12295
BS EN 12293	1123T	Plastics piping systems — Thermoplastics pipes and fittings for hot and cold water — Test method for the resistance of mounted assemblies to temperature cycling	2000	EN 12293
BS EN 12294	1123V	Plastics piping systems — Systems for hot and cold water — Test method for leaktightness under vacuum	2000	EN 12294
BS EN 911	1123W	Plastics piping systems — Elastomeric sealing ring type joints and mechanical joints for thermoplastic pressure piping — Test method for leaktightness under external hydrostatic pressure	1996	EN 911
BS EN 921	1127A	Plastics piping system — Thermoplastic pipes — Determination of resistance to internal pressure at constant temperature	1995	EN 921
BS EN 12106	1127C	Plastics piping systems — Polyethylene (PE) pipes — Test method for the resistance to internal pressure after application of squeeze-off	1998	EN 12106
1127P	A	Part 11: Thermoplastic pipes, fittings and valves — Thermoplastics pipes, for conveyance of fluids — Resistance to internal pressure — Test method	1997	ISO 1167
BS EN 28233	1131	Thermoplastic valves — Torque — Test method	1992 (1999)	EN 28233
BS EN 28659	1132	Thermoplastic valves — Fatigue strength — Test method	1992 (1999)	EN 28659

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS EN 1680	1133A	Plastics piping systems — Valves for polyethylene (PE) piping systems — Test method for leaktightness under and after bending applied to the operating mechanism	1997	EN 1680
BS EN 1704	1133B	Plastics piping systems — Thermoplastic valves — Test method for the integrity of a valve after temperature cycling under bending	1997	EN 1704
BS EN 1705	1133C	Plastics piping systems — Thermoplastic valves — Test method for the integrity of a valve after an external blow	1997	EN 1705
BS EN 12100	1133D	Plastics piping systems — Polyethylene (PE) valves — Test method for resistance to bending between supports	1998	EN 12100
BS EN 12119	1133E	Plastics piping systems — Polyethylene (PE) valves — Test method for resistance to thermal cycling	1997	EN 12119
BS EN 917	1134A/B	Plastics piping systems — Thermoplastic valves — Test methods for resistance to internal pressure and leaktightness	1997	EN 917
BS EN 922	1140A	Plastics piping and ducting systems — Pipes and fittings of unplasticized poly(vinyl chloride) (PVC-U) — Specimen preparation for determination of the viscosity n	1995 (1999)	EN 922
1150B	_	Part 11: Thermoplastic pipes, fittings and valves — Plastics pipes and fittings — Preparation of polyethylene (PE) pipe/pipe or pipe/fitting test piece assemblies by butt fusion	1998	ISO 11414
1150E	_	Part 11: Thermoplastic pipes, fittings and valves — Plastics pipes and fittings — Preparation of test piece assemblies between a polyethylene (PE) pipe and an electrofusion fitting	1997	ISO 11413
BS ISO 8584-1	1160A/B	Thermoplastics pipes for industrial applications under pressure — Determination of the chemical resistance factor and of the basic stress — Part 1: Polyolefin pipes	1990	ISO 8584-1
BS ISO 4433-1	1161A	Thermoplastic pipes — Resistance to liquid chemicals — Classification — Part 1: Immersion test method	1997	ISO 4433-1
BS ISO 4433-2	1161B	Thermoplastic pipes — Resistance to liquid chemicals — Classification —	1997	ISO 4433-2

 $Table \ A.1 - Methods \ in \ BS \ 2782 \ and \ corresponding \ international \ standards \ (continued)$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS ISO 4433-3	1161C	Thermoplastic pipes — Resistance to liquid chemicals — Classification — Part 3: Unplasticized poly(vinyl chloride) (PVC-HI) and chlorinated poly(vinyl chloride) (PVC-C) pipes	1997	ISO 4433-3
BS ISO 4433-4	1161D	Thermoplastic pipes — Resistance to liquid chemicals — Classification — Part 4: Poly(vinylidene fluoride) (PVDF) pipes	1997	ISO 4433-4
BS EN 637	1205A	Plastics piping systems — Glass-reinforced plastics components — Determination of the amounts of constituents using the gravimetric method	1995	EN 637
BS EN 1120	1209A/B	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes and fittings — Determination of the resistance to chemical attack from the inside of a section in a deflected condition	1996	EN 1120
BS EN 1862	1209C	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Determination of the relative flexural creep factor following exposure to a chemical environment	1998	EN 1862
BS EN 1393	1210A to C	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Determination of initial longitudinal tensile properties	1997	EN 1393
BS EN 1394	1211A, B, C1, C2, D, E and F	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Determination of the apparent initial circumferential tensile strength	1997	EN 1394
BS EN 1228	1214A/B	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Determination of initial specific ring stiffness	1997	EN 1228
BS EN 1225	1214C	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Determination of the creep factor under wet conditions and calculation of the long-term specific ring stiffness	1996	EN 1225
BS EN 761	1214D	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Determination of the creep factor under dry conditions	1995	EN 761

© BSI 28 April 2004 25

 ${\bf Table~A.1-Methods~in~BS~2782~and~corresponding~international~standards~\it (continued)}$

BS 2782 method unless otherwise stated	Formally designated BS 2782 method	Title	Date of publication ^a	Equivalent international standard
BS EN 1226	1214E	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Test method to prove the resistance to initial ring deflection	1996	EN 1226
BS EN 1227	1214F	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Determination of the long-term ultimate relative ring deflection under wet conditions	1998	EN 1227
BS EN 705	1220A to C	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes and fittings — Methods for regression analyses and their use	1995	EN 705
BS EN 1229	1223A/B	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes and fittings — Test methods to prove the leaktightness of the wall under short-term internal pressure	1997	EN 1229
BS EN 1119	1223C	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes and fittings — Test methods for leaktightness and resistance to damage of flexible and reduced-articulation joints	1996	EN 1119
BS EN 1638	1223D	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Test method for the effects of cyclic internal pressure	1997	EN 1638
BS EN 1449	1224C	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) components — Test methods to prove the design of cemented socket-and-spigot joints	1997	EN 1449
BS EN 1448	1224E	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) components — Test method to prove the design of rigid locked socket-and-spigot joints with elastomeric seals	1997	EN 1448
BS EN 1450	1224F	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) components — Test methods to prove the design of bolted flange joints	1997	EN 1450
BS EN 1447	1227A	Plastics piping systems — Glass-reinforced thermosetting plastics (GRP) pipes — Determination of long-term resistance to internal pressure	1997	EN 1447

 ${\rm @BSI~28~April~2004}$

Annex B (informative) Method 508A: Rate of burning, laboratory method (obsolescent)

NOTE This method was formerly published in BS 2782:1970, which has been withdrawn. The method has been declared obsolescent but is made available here because it is referred to in the Approved Document B/Building Regulations [1].

B.1 Introduction

A strip of the material is held horizontally with its transverse axis at an angle of 45° to the horizontal. A flame is applied for a short time to the free end of the strip and after its removal the time is taken for the flame of the burning specimen to travel a distance of 100 mm. The rate of burning is expressed as the distance travelled by the flame in one minute. If the flame does not reach a line 25 mm from the free end of the strip, the material is reported as "Flame does not reach first mark". If the flame does not reach a line 125 mm from the same end of the strip, the material is reported as "Flame does not reach second mark".

B.2 Form of test specimen

The specimen shall be 150 mm long, 13 mm wide and 1.5 mm \pm 0.1 mm thick. Two lines shall be drawn across the specimen, one at 25 mm and the other at 125 mm from one end.

B.3 Number of test specimens

At least three specimens shall be used.

B.4 Procedure

The specimen shall be tested in a draught-free atmosphere. It shall be clamped in a rigid support at one end so that its longitudinal axis is horizontal and its transverse axis is at 45° to the horizontal and so that both lines on the specimen are clearly visible.

A piece of clean wire gauze, seven meshes per linear centimetre, 130 mm square, shall be clamped in a horizontal position 6 mm below the specimen with 6 mm of the unsupported end of the specimen projecting beyond the edge of the gauze as shown in Figure B.1.

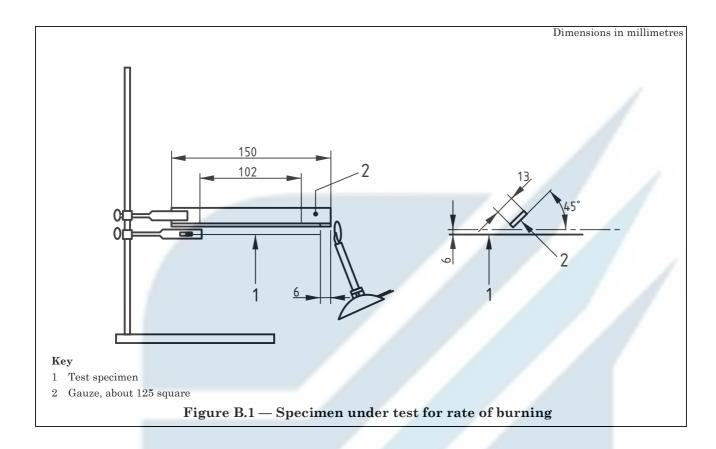
An alcohol lamp or Bunsen burner with a non-luminous flame 13 mm to 19 mm in height shall be placed under the free end of the specimen so that the top of the flame just touches it. The flame shall be removed after 10 s and the specimen allowed to burn. The time taken for the edge of the flame to travel the distance of 100 mm between the two lines shall be measured with a stop-watch and the rate burning of the specimen in millimetres per minute calculated there from. For specimens in which the flame does not reach the first mark the duration of flame or afterglow after the burner has been removed shall be measured.

B.5 Test report

The test report shall state:

- a) "The following test results relate only to the behaviour of the test specimens under the particular conditions of test; they are not intended as a means of assessing the potential fire hazard of the material in use.";
- b) for each test specimen:
 - 1) the rate of burning; or
 - 2) that the flame does not reach the first mark; or
 - 3) that the flame does not reach the second mark;
 - 4) for specimens where the flame does not reach the first mark, the duration of flame or after-glow after removal of the burner.
- c) the conditioning, if any, of the test specimens;
- d) the number of this British Standard and Method, i.e. BS 2782:Method 508A.

© BSI 28 April 2004 27



MAHCO

 ${\color{red} {\mathbb C}} \ {\rm BSI} \ {\color{blue} 28} \ {\rm April} \ {\color{blue} 2004}$

Bibliography

Standards publications

BS 2782:1970, Methods of testing plastics.

 $BS~4618: Introduction: 1970, \, Recommendations \, for \, the \, presentation \, of \, plastics \, design \, data --General \, introduction. \\$

BS 4618-1, Recommendations for the presentation of plastics design data — Part 1: Mechanical properties.

BS 4618-2, Recommendations for the presentation of plastics design data — Part 2: Electrical properties.

BS 4618-3, Recommendations for the presentation of plastics design data — Part 3: Thermal properties.

BS 4618-4, Recommendations for the presentation of plastics design data — Part 4: Environmental and chemical effects.

BS 4618-5, Recommendations for the presentation of plastics design data — Part 5: Other properties.

BS EN ISO 291:1997, Plastics — Standard atmosphere for conditioning and testing.

BS EN ISO 3696:1995, Water for analytical laboratory use — Specification and test methods.

BS EN ISO 10350 (all parts), Plastics — Acquisition and presentation of comparable single-point data.

BS EN ISO 11403 (all parts), Plastics — Acquisition and presentation of comparable multipoint data.

ISO 1000:1992, SI units and recommendations for the use of their multiples and of certain other units.

Other publications

[1] GREAT BRITAIN. The Building Regulations 1985. London: HMSO.



BSI — British Standards Institution

BSI is the independent national body responsible for preparing British Standards. It presents the UK view on standards in Europe and at the international level. It is incorporated by Royal Charter.

Revisions

British Standards are updated by amendment or revision. Users of British Standards should make sure that they possess the latest amendments or editions

It is the constant aim of BSI to improve the quality of our products and services. We would be grateful if anyone finding an inaccuracy or ambiguity while using this British Standard would inform the Secretary of the technical committee responsible, the identity of which can be found on the inside front cover. Tel: +44 (0)20 8996 9000. Fax: +44 (0)20 8996 7400.

BSI offers members an individual updating service called PLUS which ensures that subscribers automatically receive the latest editions of standards.

Buying standards

Orders for all BSI, international and foreign standards publications should be addressed to Customer Services. Tel: +44 (0)20 8996 9001. Fax: +44 (0)20 8996 7001. Email: orders@bsi-global.com. Standards are also available from the BSI website at http://www.bsi-global.com.

In response to orders for international standards, it is BSI policy to supply the BSI implementation of those that have been published as British Standards, unless otherwise requested.

Information on standards

BSI provides a wide range of information on national, European and international standards through its Library and its Technical Help to Exporters Service. Various BSI electronic information services are also available which give details on all its products and services. Contact the Information Centre. Tel: +44 (0)20 8996 7111. Fax: +44 (0)20 8996 7048. Email: info@bsi-global.com.

Subscribing members of BSI are kept up to date with standards developments and receive substantial discounts on the purchase price of standards. For details of these and other benefits contact Membership Administration.

Tel: +44 (0)20 8996 7002. Fax: +44 (0)20 8996 7001.

Email: membership@bsi-global.com.

Information regarding online access to British Standards via British Standards Online can be found at http://www.bsi-global.com/bsonline.

Further information about BSI is available on the BSI website at http://www.bsi-global.com.

Copyright

Copyright subsists in all BSI publications. BSI also holds the copyright, in the UK, of the publications of the international standardization bodies. Except as permitted under the Copyright, Designs and Patents Act 1988 no extract may be reproduced, stored in a retrieval system or transmitted in any form or by any means – electronic, photocopying, recording or otherwise – without prior written permission from BSI.

This does not preclude the free use, in the course of implementing the standard, of necessary details such as symbols, and size, type or grade designations. If these details are to be used for any other purpose than implementation then the prior written permission of BSI must be obtained.

Details and advice can be obtained from the Copyright & Licensing Manager. Tel: +44 (0)20 8996 7070. Fax: +44 (0)20 8996 7553. Email: copyright@bsi-global.com.

BSI 389 Chiswick High Road London W4 4AL